

What is the Relationship Between the “Continuous Improvement” and “Respect for People” Principles?



Describe How Each CI Tool or Process Listed Supports “Respect for People” for Each Stakeholder Category

	Customers	Employees	Suppliers	Investors	Community
Takt Time					
Standardized Work					
Root Cause Analysis					
Heijunka					
Jidoka					
Just-in-Time					
Set-Up Reduction					
Kanban					
Mistake-Proofing					
Visual Controls					
Kaizen					

Fill in at Least One Item in All 55 Cells
 If You Can Do That, Then You Start to Understand How Lean is a Non-Zero-Sum Management System