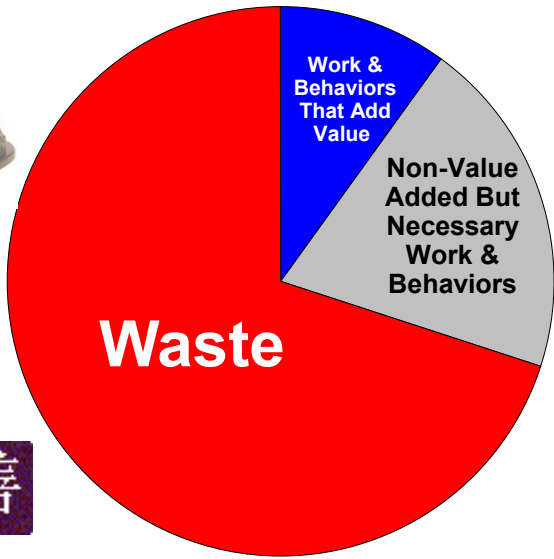


What Emiliani Wants You To Remember

5 Why's

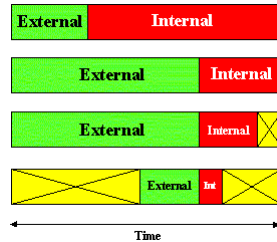


改善



Lean Behaviors

- Specify Value
- Identify the Value Stream
- Flow
- Pull
- Perfection



Productivity = Wealth
Waste = Poverty

- Overproduction
- Waiting
- Transportation
- Processing
- Inventory
- Movement
- Defects
- Behaviors



Ohno: Classic "Seven Wastes"



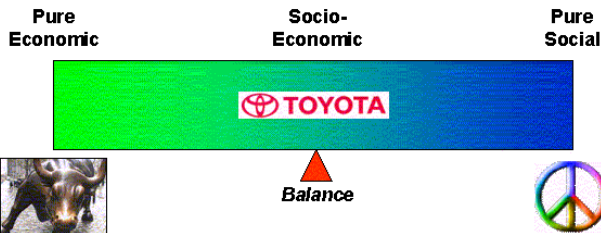
Emiliani: Eighth WasteSM

Factory Process Improvement Tool

- Continuous Improvement
- One Piece Flow
- Standard Work
- Kanban
- Five S's
- Visual Controls
- Audio Signals
- Total Productive Maint.

Leadership Development Strategy

- Life-Long Learning
- "Do it Now" Mindset
- Personal Discipline
- Service-Oriented Mindset
- Organized Thoughts/Behaviors
- Generative Body Language
- Volume/Tone/Inflection
- Mind-Body Harmony



Images from various sources.