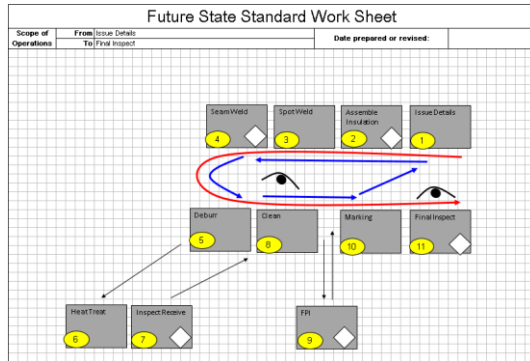


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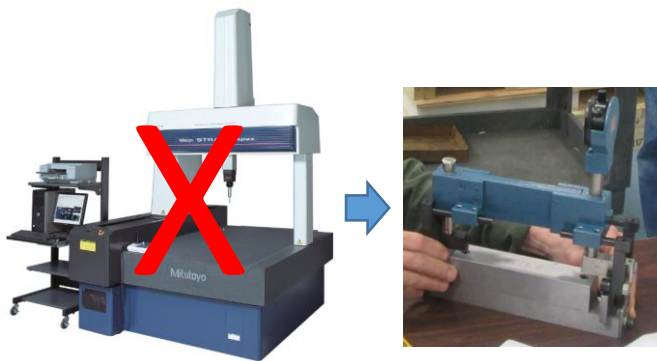


Flow Kaizen

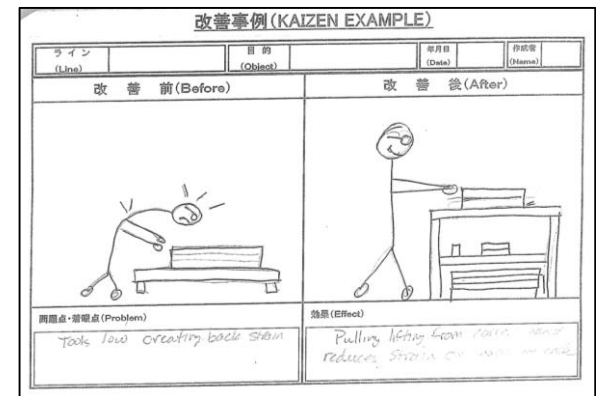
Kaizen Principles can be applied in all areas!



Business Process Kaizen



Quality Kaizen



Safety Kaizen

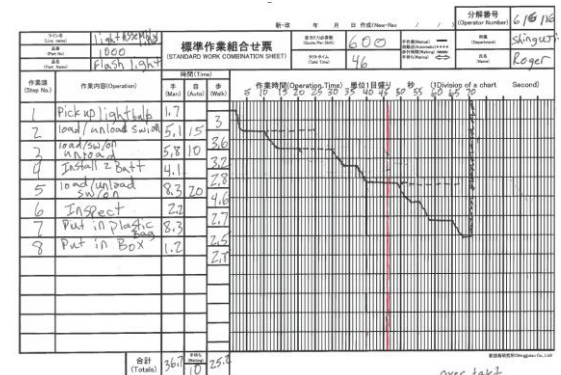
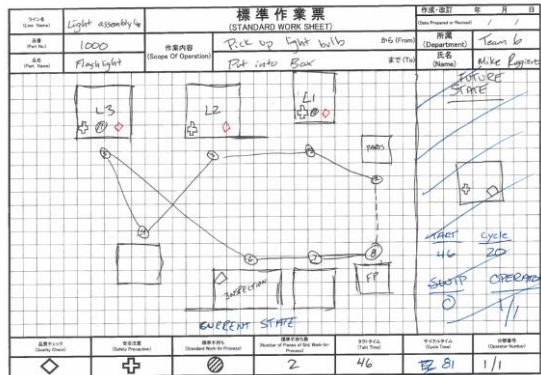
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Day 1

The program begins with a lecture by Mr. Chihiro Nakao, FOM (Father of Moonshine), Shingijutsu, on the basic concept of Kaizen. The participants learn about the Just-In-Time production system and Jidoka (Autonomation), which are the pillars that support the Shingijutsu Production SiQmi. They also learn about frame of the mind of Kaizen Promotion Office.

Lectures continue with special training by Shingijutsu Sensei's on the essential Kaizen tools that will be used during the following three days of shop floor training.

Before leaving, lecture will be given by the Vice President of the Host facility to outline the lean journey and provide an overview of the Kaizen workshops and objective that participants will be studying.



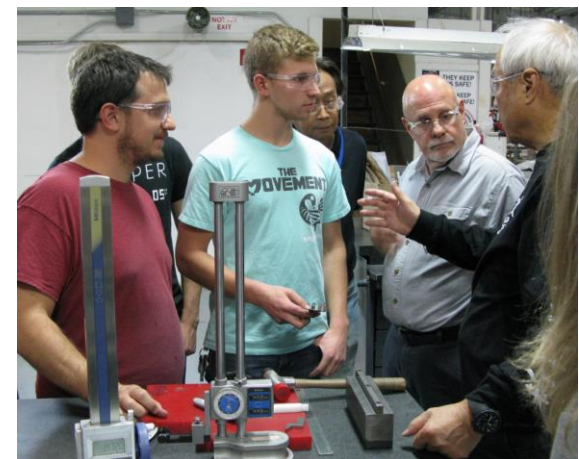
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Upon arrival at the host facility, participants are taken on a “Showcase tour” where the Management Team of the host facility will showcase the lean journey by showing recent breakthroughs and accomplishments.

Day 2

At the end of the “Showcase Tour”, participants are divided up into several teams and are sent to various production lines where they will conduct Kaizen training.

Once they arrive at their respective production lines, they begin their Kaizen work right away by carrying out observations and analyses with the ultimate objective of achieving the quantitative goal given them by the host factory. With the TAKT time as the standard yardstick, they study the operator cycle times, examine the equipment and accumulate data. Based on this work, they will create or improve a flow line layout, the work sequence, lead-time, etc.



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Day 3

The team implements the new, revised standard work it has developed through Kaizen process and observes the line operations.

The team continues to develop more Kaizen ideas and tries to implement them until it achieves the production goal given to it.



Day 4

In the morning, the team continues to implement the Kaizen ideas while preparing for a live demonstration of the Kaizen results on the shop floor which will take place in the afternoon. During the live demonstration, teams will show the new process and improvements that they have developed over the past 3 days.

After the live demonstration, the team gets together, documents the result of its Kaizen and prepares a final report to be presented to the management of the factory that made its shop floor available for the workshop training.

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Day 5

Every member of the team participates in the presentation. The presentation compares the results of the Kaizen with the given goal, the before-Kaizen and after-Kaizen situations, specific Kaizen examples, etc. The Kaizen ideas are presented in a specific format. Comments are made on the presentations by the Nakao FOM and consultants.

Team pictures are taken following the presentations. It is then followed by a reception. At the reception, the participants socialize with one another and exchange views and ideas. Networks of people are formed. Long-lasting circles of friendship begins here.

