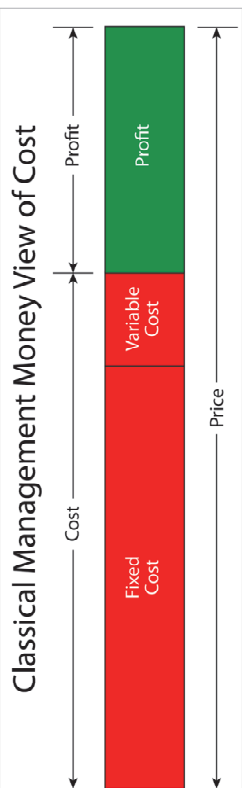


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It is madness to continue using a management system rooted in the 1700s and developed over the centuries in service to an economy and a society that no longer exists.

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KAIZEN FOREVER



The normal condition is flow - Stagnation is abnormal

The method for achieving flow is Toyota-style kaizen

Eliminate queues in the shop and office

Trystorming, not brainstorming

Experiment rapidly

Kaizen by everyone every day

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Respect for people is the decisive factor in all successful Lean transformations

RP enables CI

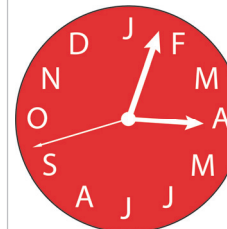
You think you know RP, but you do not!

Make continuous improvement fun and everyone will join together in problem-solving

“People” means employees suppliers customers investors communities competitors

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Company Time



Everyone looks busy but it takes a long time to get anything done

People are working hard but nothing seems to get better

The same old problems: long lead-times, late deliveries, high costs, quality problems, upset customers, etc.

Everyone is struggling

The problem is batch-and-queue processing!

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Lean is leaders' biggest challenge

If you are not making progress it is because you remain immersed in the status quo

To get out of the status quo, you :

See things differently

Learn to think differently

Learn to do things differently

Interact with people differently

Status quo is worst

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Lean is leaders' biggest success

You made progress because you abandoned the status quo

You rose to the challenges of:

Seeing things differently

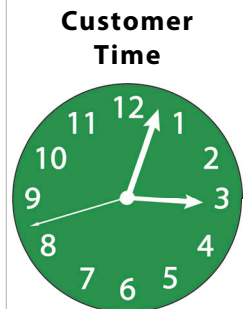
Learning to think differently

Learning to do things differently

Interacting with people differently

Now teach other leaders what you have learned!

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Flow gets you on customers' time

People are working hard, having fun, and things get better

Flow eliminates long lead-times, bad on-time delivery, high costs, quality problems, upset customers, etc.

Everyone is contributing ideas and improvements

The solution is to eliminate batch-and-queue processing!

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SCARY LEAN WIN-LOSE



Improvements that results in harm to stakeholders are not actual improvements

Improvement must be win-win, not win-lose

Win-lose outcomes drive people away

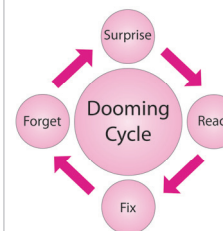
People are the source of ideas and energy for improvement

“Do no harm”

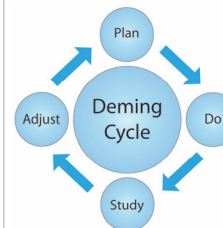
Learn to understand the purpose and meaning behind each Lean tool and method

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Dooming Cycle?



or Deming Cycle?

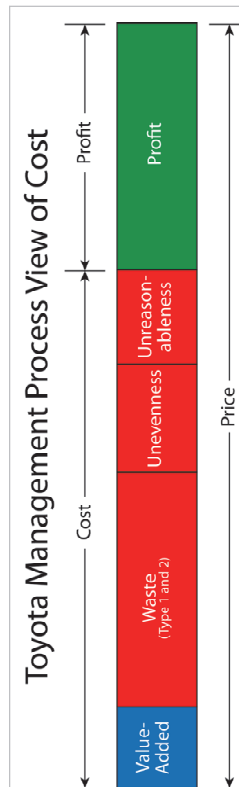


Curiosity, ideas, asking, “why?,” drives effective problem-solving

Blame the process, not the people

Blaming people for problems shuts down problem-solving

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Customers and society are telling CEOs that classical management is no longer responsive to their needs

It's time for you to change

Change fun and healthy

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